PRELIMINARY AMENDMENT

US Appln. No.: NOT YET ASSIGNED

Attorney Docket No.: Q80062

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the

application:

LISTING OF CLAIMS:

Claims 1-7 (canceled).

8. (original): A method of manufacturing an instrument panel mounted on a vehicle,

comprising the steps of:

providing a substrate;

depositing an ink permeative layer so as to cover at least one of an obverse face

and a reverse face of the substrate;

providing digital print data according to a design of the instrument panel

including indicative scales, indicative numerals, indicative characters and indicative symbols on

the instrument panel which are visually presented to a driver; and

jetting ink to the ink permeative layer in accordance with the digital print data.

9. (original): The manufacturing method as set forth in claim 8, further comprising the

step of determining the design of the instrument panel according to a request of the driver.

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